

## INSTALLATION

### 1. CLEAN AND SHAPE CONTACT SURFACE OF BODY

- (a) Using a knife, cut away any rough areas on the body.

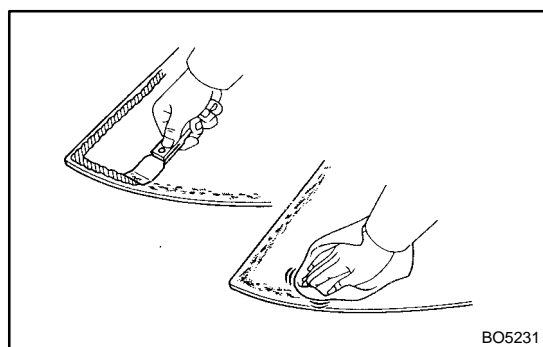
HINT:

Leave as much of the adhesive on the body as possible.

- (b) Clean the cutting surface of the adhesive with a piece of shop rag saturated in cleaner.

HINT:

Even if all the adhesive has been removed, clean the body.



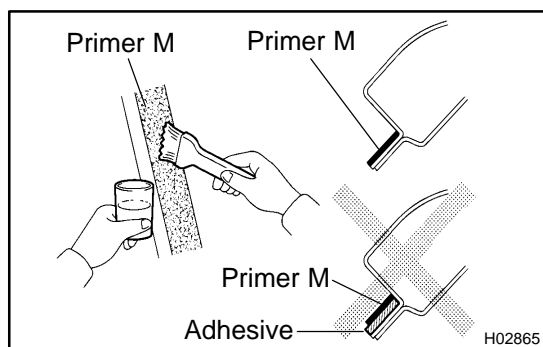
### 2. CLEAN REMOVED GLASS

- (a) Using a scraper, remove the adhesive sticking to the glass.

- (b) Clean the glass with cleaner.

**NOTICE:**

**Do not touch the glass after cleaning it.**

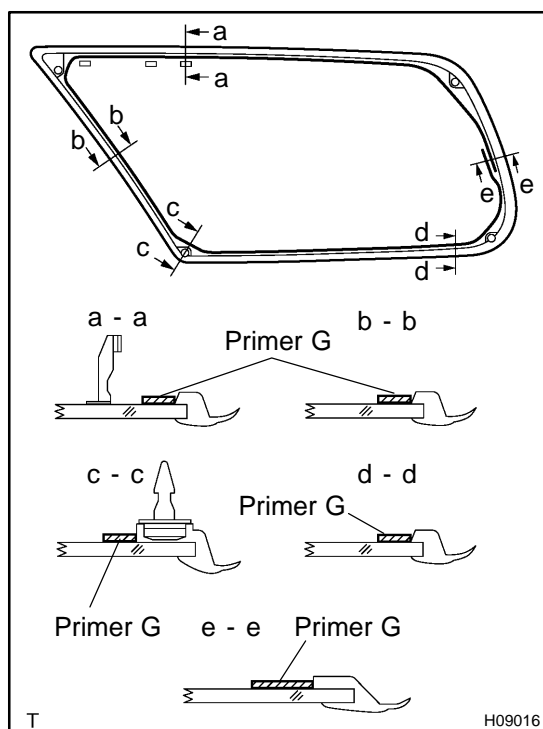


### 3. COAT CONTACT SURFACE OF BODY WITH PRIMER "M"

Using a brush, coat Primer M to the exposed part of body on the vehicle side.

**NOTICE:**

- Let the primer coating dry for 3 minutes or more.
- Do not coat Primer M to the adhesive.
- Do not keep any of the opened Primer M for later use.



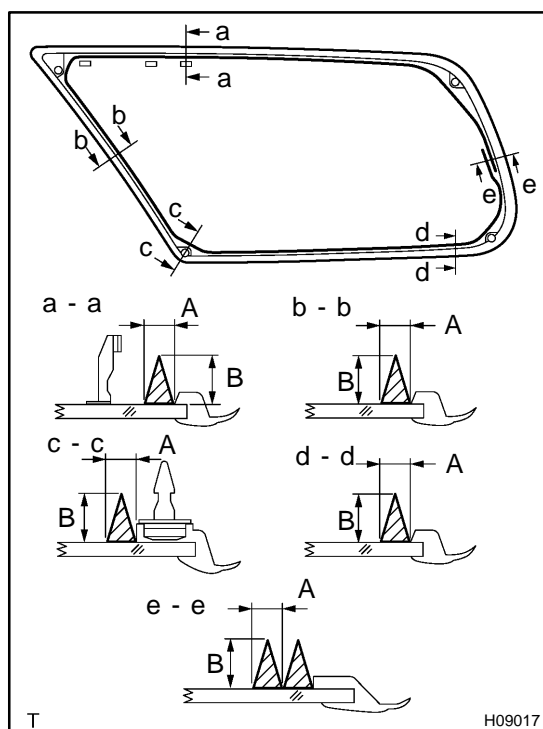
### 4. COAT CONTACT SURFACE OF GLASS WITH PRIMER "G"

- (a) Using a brush or sponge, coat the edge of the glass and contact surface with Primer G.

- (b) Before the primer dries, wipe it off with a clean shop rag.

**NOTICE:**

- Let the primer coating dry for 3 minutes or more.
- Do not keep any of the opened Primer G for later use.



## 5. APPLY ADHESIVE

- (a) Cut off the tip of the cartridge nozzle.

**Part No. 08850-00801 or equivalent**

**HINT:**

After cutting off the tip, use all adhesive within the time described in the table below.

Temperature	Tackfree time
35 °C (95 °F)	15 minutes
20 °C (68 °F)	100 minutes
5 °C (41 °F)	8 hours

- (b) Load the cartridge into the sealer gun.  
 (c) Coat the glass with adhesive as shown in the illustration.  
**A: 8.0 mm (0.315 in.)**  
**B: 12.0 mm (0.472 in.)**

## 6. INSTALL QUARTER WINDOW GLASS

- (a) Install the glass to the body.  
 (b) Use adhesive tape to keep the glass installed tightly against the body.

**NOTICE:**

**Take care not to drive the vehicle during the time described in the table below.**

Temperature	Minimum time prior to driving the vehicle
35 °C (95 °F)	1.5 hours
20 °C (68 °F)	5 hours
5 °C (41 °F)	24 hours

## 7. INSPECT FOR LEAKS AND REPAIR

- (a) Conduct a leak test after the hardening time has elapsed.  
 (b) Seal any leak with sealant.

**Part No. 08833-00030 or equivalent**

## 8. INSTALL DECK SIDE TRIM

- (a) Connect the connector, and install the deck side trim with the rear No. 1 and No. 2 seat belts passed through its hole.  
 (b) Install the rear No. 2 seat outer belt.  
**Torque: 42 N·m (430 kgf-cm, 31 ft-lbf)**  
 (c) Install the rear No. 1 seat outer belt floor anchor.  
**Torque: 42 N·m (430 kgf-cm, 31 ft-lbf)**  
 (d) Install the screw.  
 (e) w/ Tonneau cover:  
 Install the tonneau cover hook with the screw.  
 (f) w/ Tonneau cover:  
 Install the tonneau cover holder with the 2 screws.  
 (g) w/ Tonneau cover:  
 Install the tonneau cover.  
 (h) RH:  
 Connect the connector and install the D/C outlet bezel.

**9. INSTALL REAR SEAT SIDE GARNISH****10. INSTALL REAR DOOR SCUFF PLATE**

Install the rear door scuff plate with the 2 screws.

**11. INSTALL BACK DOOR SCUFF PLATE**

Install the back door scuff plate with the 5 screws.

**12. INSTALL REAR HEADER TRIM****13. INSTALL NO. 2 ROOM LIGHT**

(a) Connect the connector.

(b) Install the No. 2 room light with the 4 screws and room light cover.